

OFFICE OF THE PRINCIPAL COMMISSIONER OF CUSTOMS

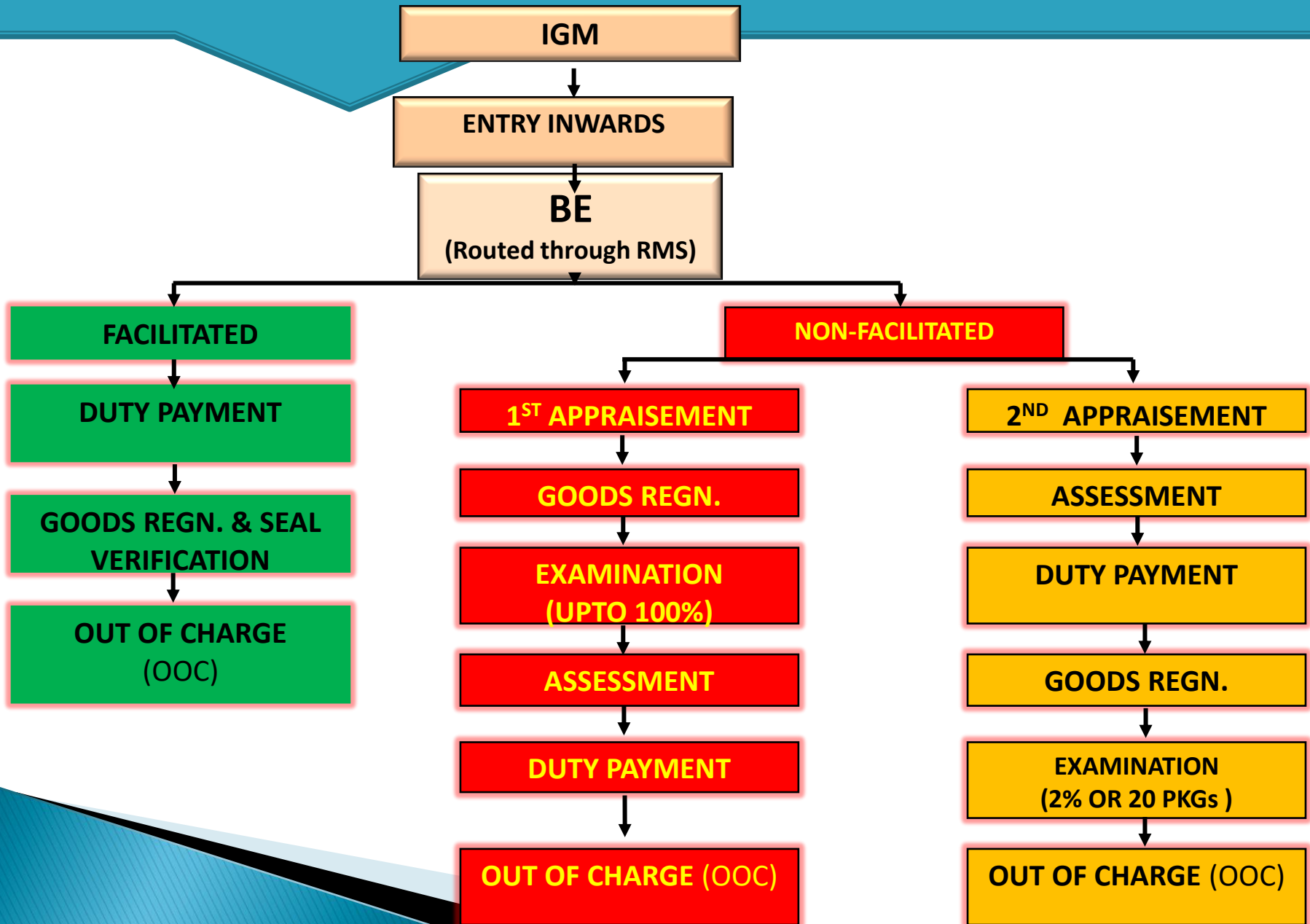
Visakhapatnam





**TIME RELEASE STUDY OF
IMPORT CLEARANCE
AT VISAKHAPATNAM SEAPORT
FOR THE THREE MONTH OF
AUGUST –SEPTEMBER-OCTOBER - 2017**

FLOW CHART OF CLEARANCE OF IMPORTED GOODS



OBJECTIVE of TRS

To measure the average time taken for each activity of the release process

To identify the weaknesses and suggest ways to remove them, if any.

SCOPE of TRS

Measures the mean average time taken in each process of Customs clearance from arrival of goods to the release of the goods (Out of Charge – OOC).

Is based on the declarations filed and processed electronically.

More than 99% of import declarations are filed electronically in Custom House.

METHODOLOGY ADOPTED

Based on [sampling method](#).

As per WCO guidelines, the sample should ideally include all the declarations processed in a period of at least seven consequent working days.

It should also be one of the normal traffic periods.

Time period of three month from [August to October](#) was undertaken for this study.

During this period, there was no slowdown or break down of EDI System. Hence data collected reflects a fairly representative sample.

WORKFLOW OF CUSTOMS CLEARANCE

Customs clearance can be broadly classified into following stages:

1. Filing of IGM
ACTION OWNER : SHIPPING LINER
2. Filing of BE
ACTION OWNER : IMPORTER / CB
3. Processing of declaration automatically by Risk Management System (RMS), which decides to facilitate the BE or send the BE for scrutiny by Assessment Group.
ACTION OWNER : ICES 1.5
4. Scrutiny is done either through 1st check or 2nd check assessment, which is done at the behest of importer or Customs;
ACTION OWNER : CUSTOMS
5. 1st check assessment
ACTION OWNER: CUSTOMS

WORKFLOW OF CUSTOMS CLEARANCE

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6. 2nd Check Assessment

ACTION OWNER : CUSTOMS

7. Payment of Duty

ACTION OWNER : IMPORTER / BANK

8. Goods Registration

ACTION OWNER : IMPORTER / CB

9. Examination of goods

ACTION OWNER : CUSTOMS

10. Out of Charge (OOC) in ICES.

ACTION OWNER : CUSTOMS



A. VESSEL ARRIVAL TO FILING OF BE
– Action Owner : Importer / CB

Time taken in Hours	No. of Bs/E (Aug)	Cumulative %age	No. of Bs/E (Sept)	Cumulative %age	No. of Bs/E (Oct)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	1126	63.19	1203	64.64	1151	62.38	3480	63.41
<16	160	72.17	146	72.49	176	71.92	482	72.19
<24	145	80.30	163	81.25	123	78.59	431	80.04
<32	40	82.55	71	85.06	70	82.38	181	83.34
<40	48	85.24	43	87.37	111	88.40	202	87.02
<48	44	87.71	40	89.52	35	90.30	119	89.19
<72	63	91.25	76	93.61	32	92.03	171	92.31
>72	156	100	119	100	147	100	422	100
Total	1837		1782		1845		5488	

B. TIME TAKEN IN FILING TO ASSESSMENT – Action Owner : CUSTOMS

Time taken in Hours	No. of Bs/E (Aug)	Cumulative %age	No. of Bs/E (Sept)	Cumulative %age	No. of Bs/E (Oct)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	1192	66.89	1346	72.33	1370	74.25	3908	71.20
<16	44	69.36	12	72.97	14	75.01	70	72.48
<24	126	76.43	106	78.67	133	82.22	365	79.13
<32	53	79.41	64	82.11	35	84.12	152	81.90
<40	02	79.52	18	83.07	02	84.23	22	82.30
<48	66	83.22	56	86.08	34	86.07	156	85.14
<72	78	87.60	80	90.38	50	88.78	208	88.93
>72	221	100	179	100	207	100	607	100
Total	1837		1782		1845		5488	

C. TIME TAKEN IN FOR PAYMENT OF DUTY AFTER ASSESSMENT
Action Owner : IMPORTER/ CB

Time taken in Hours	No. of Bs/E (Aug)	Cumulative %age	No. of Bs/E (Sept)	Cumulative %age	No. of Bs/E (Oct)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	707	46.94	841	53.39	653	46.74	2201	49.15
<16	118	54.78	144	62.53	134	56.33	396	57.99
<24	26	56.50	00	62.53	03	56.54	29	58.64
<32	156	66.86	107	69.33	100	63.70	363	66.74
<40	58	70.71	103	75.87	60	68.00	221	71.68
<48	04	70.98	03	76.06	02	68.14	9	71.88
<72	122	79.08	112	83.17	82	74.01	316	78.94
>72	315	100	265	100	363	100	943	100
Total	1506		1575		1397		4478	

**D. TIME TAKEN FOR REGISTRATION AFTER PAYMENT OF DUTY –
Action Owner : Custodian/ CB**

Time taken in Hours	No. of Bs/E (Aug)	Cumulative %age	No. of Bs/E (Sept)	Cumulative %age	No. of Bs/E (Oct)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	12	0.79	11	0.69	13	0.93	36	0.80
<16	46	3.85	62	4.63	74	6.22	182	4.86
<24	158	14.34	115	11.93	140	16.24	413	14.09
<32	03	14.54	01	12.00	03	16.46	7	14.24
<40	188	27.02	220	25.96	169	28.56	577	27.13
<48	176	38.71	136	34.60	126	37.58	438	36.91
<72	264	56.24	245	50.15	247	55.26	756	53.79
>72	659	100	785	100	625	100	2069	100
Total	1506		1575		1397		4478	

E. TIME TAKEN FOR REGISTRATION AFTER ASSESSMENT								
Time taken in Hours	No. of Bs/E (Aug)	Cumulative %age	No. of Bs/E (Sept)	Cumulative %age	No. of Bs/E (Oct)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	66	3.70	42	2.26	38	2.06	146	2.66
<16	04	3.93	02	2.36	01	2.11	7	2.78
<24	78	8.31	59	5.53	96	7.32	233	7.03
<32	50	11.11	54	8.44	57	10.41	161	9.96
<40	05	11.39	14	9.19	18	11.38	37	10.64
<48	116	17.90	125	15.91	152	19.62	393	17.80
<72	226	30.58	252	29.45	248	33.06	726	31.03
>72	1237	100	1313	100	1235	100	3785	100
Total	1782		1861		1485		5488	

F. TIME TAKEN FOR OUT OF CHARGE FROM REGISTRATION**Action Owner : CUSTOMS**

Time taken in Hours	No. of Bs/E (Aug)	Cumulative %age	No. of Bs/E (Sept)	Cumulative %age	No. of Bs/E (Oct)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	1425	79.97	1606	86.30	1541	83.52	4572	83.30
<16	14	80.75	15	87.10	21	84.66	50	84.22
<24	93	85.97	54	90.01	144	92.47	291	89.52
<32	49	88.72	35	91.89	39	94.58	123	91.76
<40	01	88.78	00	91.89	01	94.63	2	91.80
<48	62	92.26	30	93.50	12	95.28	104	93.69
<72	43	94.67	35	95.38	23	96.53	101	95.53
>72	95	100	86	100	64	100	245	100
Total	1782		1861		1845		5488	

DWELL TIME REPORT ON BE FOR THREE MONTH

VIZAG PORT INVTZ1	AUGUST 2017	SEPTEMBER 2017	OCTOBER 2017
INWARD-SUBMISSION	2days 20hrs 29min	2days	1 day 20hrs 29min
SUBMISSION-ASSESSMENT	2days 18 min	1 day 12hrs 17min	1 day 12hrs 16min
ASSESSMENT-PAYMENT	3days 2hrs 30 min	2days 21hrs 29min	3days 13hrs 28min
ASSESSMENT-REGISTRATION	6days 2hrs 30 min	5days 18hrs 40min	6days 8hrs 29min
REGISTRATION-OUT OF CHARGE	16hrs 26min	13hrs 26min	11hrs 25min

SUGGESTIONS/RECOMMENDATIONS

THANK YOU